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## Assembly Instructions Swivel Seat Fish Rig (SSFR) **Fast Track & Explorer**

**Kit Includes:** Aluminum seat board, front crossbar (30"), rear rod holder crossbar (34"), swivel seat with built-in swivel plate, Scotty Baitcaster Rod Holders with bases, straps and hardware.



### Frame Hardware:

- 4 1/4 x 2" Phillips Head Crossbar Bolts
- 4 Flat Washers
- 4 Threaded Knobs
- 2 Straps with Buckle (trim to size)

### Seat Hardware:

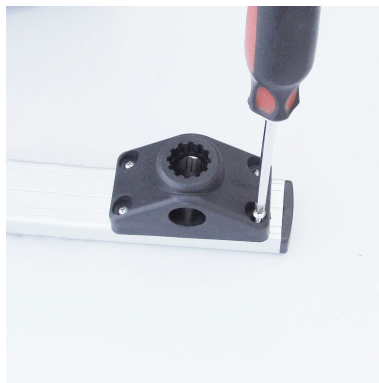
- 4 1/4 x 1" Hex Head Bolts
- 4 Wingnuts

### Rod Holder Screws

- 8 #6 x 1" Phillips Head (Needed: #2 philips head screwdriver)

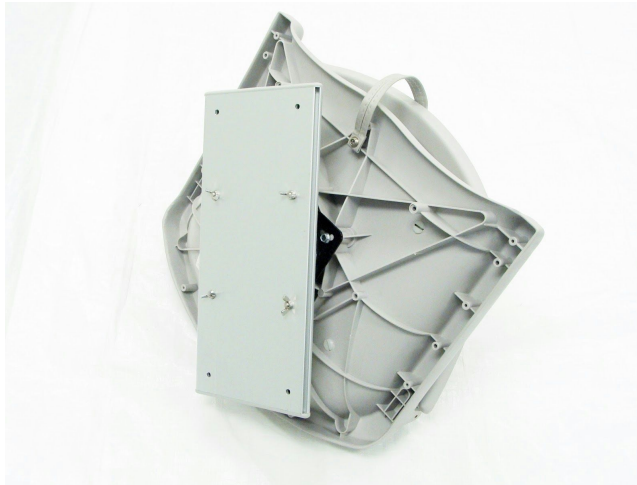
**One-Time Setup:** Attach the Scotty Rod Holder bases to rear rod holder crossbar. Larger 34" crossbar with predrilled holes at each end.

Use a phillips head screwdriver to screw the Scotty bases onto the rod holder crossbar with the #6 stainless steel screws. This a one-time task, the rod holders can be inserted into the base and then removed between uses.



## Frame Assembly

Attach the seat swivel to the aluminum seat board using the hex head bolts and wing nuts.



Next attach the front and rear crossbars to the aluminum seat board. The bolts come up through the bottom of the bars and through the plate. Place the washer over the bolt on top of the plate. Leave the first knob loose until the second bolt is inserted.



Set the frame on the boat with the front bar just in front of the middle D-rings.



**FT and Explorer** Run the strap as shown below:

- Through the D-ring located behind the rig
- Over the rod holder bar
- Through the D-ring behind the front bar
- Under and over the front bar
- Back through the D-ring
- Through the buckle and pull tight
- Repeat on the other side



**Tandem** 465FT shown here with optional motor and motor mount. The strap goes under then over the front bar and over the rear rod holder bar. The front D-ring is just behind the bar.



**300x** The D-rings are closer together and the strap goes over the bars.

